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 Separation and purification of

10cardol, cardanol and anacardic acid from cashew (*Anacardium occidentale* L.) nut-shell liquid using a simple two-step column chromatography

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2c, Yi-Hsu Ju a,* a Department of Chemical Engineering, National Taiwan University of Science and Technology, 43, Keelung Road, Section 4, Taipei 10607, Taiwan b Department of Chemical Engineering, Can Tho University, 3-2 Street, Can Tho City, Viet Nam c Department of Chemical Engineering, Widya Mandala Surabaya Catholic University, Kalijudan 37, Surabaya 60114, Indonesia ARTICLE INFO Article history: Received 23 March 2014 Received in revised form 30 June 2014 Accepted 15 July 2014 Available online 4 August 2014
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Anacardium occidentale L. Cashew nut shell Two-step column chromatography Anacardic acid Cardanol Cardol ABSTRACT Long chain phenols contained in cashew nut shell liquid have important applications. Anacardic acids and cardols are extensively used in the pharmaceutical industry, while cardanols find use in resins, coating and polymer industries. In this work,

8a two-step reversed-phase silica gel column chromatography

was employed to purify these major

8phenols in cashew nut shell liquid

(CNSL). 6- Pentadecyl salicylic acid (C₂₂H₃₆O₃, 98.8% purity and 82.4% recovery), 5-pentadecyl resorcinol (C₂₁H₃₆O₂, 99.3% purity and 80.7% recovery) and 3-pentadecyl phenol (C₂₁H₃₆O, 99.2% purity and 81.8% recovery) were successfully obtained and identified

15by **1H** and **13C** NMR, FTIR, mass spectrometry and elemental analysis.

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 All rights reserved. **1. Introduction**

Cashew (*Anacardium occidentale* L.) nut shell (CNS) is a by- product of cashew production. It is a source of unsaturated long- chain phenols, such as anacardic acids, anacardols, cardols and their isomers. Both anacardic acids and cardols were reported to have antitumor [1–3], antimicrobial [2], urease inhibitory [4],

lipoxy- genase activities [5] as well as uncoupling ability [6]. On the other hand, cardanols are widely used in coating and resin industry due to their

13 outstanding resistance to softening action of mineral oil and high resistance to acids, alkalis, microbe, termite and insect.

Anacardic acids are thermally labile and easily degraded to their corresponding cardanol by decarboxylation at high temperature [7]. Several studies have been done on the extraction of phenols from CNS. According to Tyman et al. [8], around 6.1 wt.% (based on dry weight of CNS) of cashew nut shell liquid (CNSL) was extracted. Abbreviations: CNS, cashew nut shell; CNSL, cashew nut shell liquid; TLC, thin layer chromatography; HPLC, high performance liquid chromatography; RP, reversed- phase. *

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by soaking CNS in light petroleum for a week and then subjecting the half-processed shell to soxhlet extraction at 40–60 °C for 12 h with light petroleum as the solvent. They also reported that the yield increased to 25.7% (based on the total weight of cashew nut with shell) when shells were macerated and re-extracted again for another 10 h. CNSL obtained consists of 19.72% cardols, 58.14% anacardic acids, 1.92% cardanols and 20.22% polymeric materials. Yuliana et al. [9] reported that CNSL extracted for 30 h by using methanol contains 28.64% cardanols, 19.06% anacardic acids, 45.27% cardols, 1.86% p-sitosterol, 3.41% triacontene and a trace amount of polymeric materials. Due to the different uses of anacardic acids, anacardols and cardols, it is important to separate and purify these compounds in order to identify their properties for specific applications.

17 Microanalysis of phenolic acids is an important aspect in the biochemistry of many natural products

[10]. Tyman et al. [8] showed that the polarities of compounds detected in CNSL were similar. Therefore, purification of individual compound is difficult to achieve. To date, only anacardic acid isomer (15:0) and (15:3) are available in the purified form. This study proposed a facile method to separate these 3 major phenolic compounds from CNSL using column chromatography.

5 <http://dx.doi.org/10.1016/j.jtice.2014.07.012> 1876-1070/© 2014 Taiwan Institute of Chemical Engineers. Published by Elsevier B.V. All rights reserved.

This method has been known as the mainstay of modern chromatography for both analytical and preparative separations for the last four decades. Compared to high performance liquid chromatography (HPLC), column chromatography has several advantages such as low cost, simple, more flexible in application, has higher sensitivity and ability to detect the co-elution, a phenomenon in which two compounds with similar structures and polarities can exit the column at the same time. Column chromatography offers flexibility in adjusting column length, particle size of beads, column dimension (packing height to packing diameter ratio) and capping chemistry used without purchasing different columns. Reversed-phase (RP) column chromatography is by far the most widely used technique because it is applicable to most compounds with low and moderate polarities. Majors [11] stated that octadecylsilane (C18) silica gel is the most commonly used phase in this method due to its stability over ionization that might occur in separation process. Due to the nature of target compounds (long chain phenols), separation using RP octadecylsilane silica gel column chromatography was employed in this work. Conditions such as column dimension, silica gel to sample ratio and mobile phase composition were investigated to obtain optimal separation of the three phenols. 2. Materials and methods 2.1. Materials and chemicals CNSs were obtained from the waste of cashew (variety Venguria-4) nut production in a factory in Solo, Indonesia. They were grounded, sieved, and stored at 24 °C. CNSL was obtained by subjecting CNS to soxhlet extraction for 10 h. The extraction solvent was methanol, petroleum ether or diethyl ether. All solvents used in this study were of HPLC grade. Petroleum ether was purchased from Acros Organics (New Jersey, USA) while methanol (99.5% purity), diethyl ether (99.0% purity) and acetone (99.9% purity) were obtained from Echo Chemical (Miao Li, Taiwan). Deionized water was provided from a Mixed Bed Deionizers model MB18-PVN/m9060 (Pure Aqua Inc., Santa Ana, CA). Chloroform (99.9% purity) was supplied by Sigma Aldrich (St. Louis, MO). RP silica gel, Siliabond C18, was provided by Silicycle (Quebec, Canada), while

18 pre-coated thin layer chromatography (TLC) sheets

ALUGRAM RP-18 W

18/UV254 were obtained from Macherey-Nagel (Düren, Germany).

Fast Blue B salt as reagent for TLC analysis was purchased from Sigma Aldrich (St. Louis, MO). Both NMR sample tubes (model 1000 5 mm 400–500 MHz L7in) and the dissolving solvent, deuterated chloroform (CDCl₃), as well as potassium bromide used to prepare the blank pellet in the FTIR analysis were purchased from Sigma Aldrich (St. Louis, MO). 2.2. Dewaxing and degumming of CNSL Degumming was performed by mixing hot distilled water with crude CNSL (1:1, v/v) in a 50 cm³ beaker. The beaker was then placed in a water bath (60 °C) equipped with a magnetic stirrer (750 rpm) for 1 h. After degumming, the mixture was cooled to room temperature and centrifuged (2000 g, 30 min). The degummed CNSL was decanted, dried and weighed. Wax was separated by adding acetone (75 °C) to the degummed CNSL (1:1, v/v). The mixture was stored at 75 °C for 24 h before subjected to centrifugation (4000 g, 30 min). The wax formed was separated by decantation, dried in an oven and weighed. The dewaxed and degummed CNSL will be referred to as CNSL hereafter. 2.3. Purification of phenols by RP silica gel

7column chromatography RP silica gel Siliabond C18 was activated overnight at 100 °C under vacuum.

Three columns with different column height to column diameter ratio (4:1, 6:1 and 8:1) were prepared. The

7activated silica gel was placed in a

column with two cylindrical polyethylene frits placed at both ends. The top of the column was then gently filled with methanol. Around 30 cm³ methanol was passed through the column bed in order to clean the column before use. Fig. 1 shows the general procedure of column chromatography of phenols. Three columns with sample to silica gel ratio of 1:20, 1:50 and 1:100 (w/w) were prepared. After placing sample

7at the top of the column, the column bed was filled with

methanol and it was let to pass through the column by gravity. Ten fractions (0.5 cm³ each) were collected. After completing the elution, the column was washed by chloroform. All fractions collected were then subjected to TLC analysis (Section 2.4). Fractions that contained more than one phenol were subjected to another column chromatography. This process was repeated until pure compounds were obtained. The isolated compounds were then carefully kept in a tight vial at 20 °C before further analyses. 2.4. TLC analysis A specific reagent was used for detecting phenols in TLC analysis. This reagent was prepared by dissolving 300 mg Fast Blue B in 25 cm³ acetone–water mixture (9:1, v/v). The desired spot will show red–violet color. Methanol was used as the mobile phase. The reagent was sprayed uniformly until the desired spot appeared. 2.5. HPLC analysis Purity and recovery of phenols obtained from column chromatography were determined using a 5 mm Phenomenex Luna C18 column (240 mm 4.6 mm; Phenomenex, Torrance, CA), with a flow rate of 1 cm³/min and an injection volume of 2 10² cm³. Peaks were detected with a Jasco UV-2077 multi- wavelength detector at 254, 278 and 300 nm. The eluting solvent (methanol) was delivered using a Jasco PU-2089 pump for 20 min. Peaks were identified by using elemental analysis, nuclear magnetic resonance (NMR) spectroscopy, FTIR and mass spectrometry. 2.6. Compound identification analyses 1H-NMR and 13C

6-NMR spectra were recorded on a Bruker AVANCE III 500 MHz Fourier-transform NMR spectrometer using tetramethylsilane (TMS) as the reference substance and deuterated chloroform as the solvent.

Distortionless enhancement by polarization transfer (DEPT) spectra was also measured to identify the structure of phenols. The IR spectra were recorded on

3a Bio-Rad FTS-40 FTIR Spectrophotometer

with KBr pellets as the blank.

3An average of 32 scans per sample was made. Mass spectra were obtained by using a Finnigan LCQ Mass Spectrometer.

3A Perkin Elmer 240 C elemental analyzer was used for elemental analysis.

3. Results and discussion 3.1. Purification of three major phenolics Preliminary TLC analysis of CNSL (Fig. 2) showed that the polarities of the 3 major phenols in CNSL are close to each other. This indicates that it is difficult to separate these 3 major phenolics. According to their polarity, compounds A, B, and C are tentatively identified as cardanol, cardol and anacardic acid, respectively. Fig. 1. Two-step RP silica gel column chromatography procedure. In this work, three column height to diameter ratios (4:1, 6:1, 8:1), three CNSL to silica gel ratios (1:20, 1:50, 1:100, w/w) and three mobile phases (methanol, methanol/acetonitrile (1:1, v/v), acetonitrile) were employed to study their effects on separation. Each fraction obtained from column chromatography was subjected to TLC and HPLC analyses. 3.1.1. Effect of column height to diameter ratio on separation As column height to diameter ratio was increased from 4:1 to 8:1, significant increase in the purity of compound A, B and C was observed in the 3rd, 2nd and 1st fraction, respectively (Table 1). On the other hand, the recoveries of those phenols were found to decrease slightly with increasing column height to diameter ratio. In RP column chromatography, longer column bed length results in retaining more non-polar compound longer in the RP-silica gel bed when column is eluted with mobile phase. This in turn lengthens both the retention time of each compound to be eluted and the retention time interval between two consecutive compounds eluted. Thus, in principle, only the most polar compound in the mixture will be collected in the first few fractions. Liu et al. [12] worked with peptide separation and reported that by using a longer column it was possible to lengthen the run-to-run time due to both the delayed peptide retention time and a longer column re-equilibrium time. These factors affected the time required to Fig. 2. TLC chromatogram of methanolic extract of CNSL (mobile phase = methanol). complete a full chromatography run, even there was only a 7% increase in the net consuming time with a doubled column height to diameter ratio. A column height to diameter ratio of 8:1 was chosen for further studies. This is because at this ratio, purities of phenols obtained are significantly higher than those obtained by using lower ratios. On the other hand, the effect of column height to diameter ratio on phenol recovery is insignificant. 3.1.2. Effect of CNSL to silica gel ratio on separation Table 2 shows the effect of sample to silica gel ratio on purity and recovery of phenols. Compound C was used as the indicator to observe the effect of CNSL to silica gel ratio. It can be seen that there is only slightly differences in the purities of anacardic acid among the three CNSL to silica gel ratios studied. However, the recovery of compound C decreases significantly from 88.3% to 63.4% as CNSL to silica gel ratio decreases from 1:20 to 1:100. Contents and recoveries of compound B in fraction 2 and compound A in fraction 3 follow similar trend as that of compound C (data not shown). Purity changed only slightly as CNSL to silica gel ratio was decreased, but recovery decreased substantially with decreasing CNSL to silica gel ratio. A CNSL to silica gel ratio larger than 1:20 resulted in unsuccessful separation (data not shown) because it is larger than the linear capacity of the column [13]. This phenome- non is also likely due to the binding capacity of silica gel on CNSL. At a decreased CNSL to silica gel ratio, CNSL will have more access to the immobilized hydrophobic ligands and bound stronger to the available surface of RP-silica gel which will result in lower recovery when the same amounts of mobile phase and eluent are used. Gunawan et al. [14] also reported that more silica gel gave higher adsorption area available per unit non-polar lipid fraction, which resulted in longer elution time with comparable separation due to higher amount of mobile phase that was required to displace fatty acid steryl esters. Besides resulting in higher recovery, a higher CNSL to silica gel ratio is desirable because less adsorbents and shorter elution time are required. Thus, a CNSL to silica gel ratios of 1:20 (w/w) was chosen in RP column chromatography. 3.1.3. Effect of organic solvent composition on separation In general, RP column chromatography uses mixture of a buffer component, an organic solvent (modifier) and an ion pairing agent as mobile phase to affect selectivity. Buffer component and ion pairing agent are mostly used for peptide and protein separation. In phenol separation, a single organic solvent is usually used. Using single solvent as mobile phase is desirable because of easier Table 1 Effect of column height to diameter ratio on purity and recovery of anacardic acid, cardol and cardanol in 1st, 2nd and 3rd fractions. 1st Fraction Compound Column height/diameter = 4:1 Purity (wt.%) Recovery (wt.%) Column height/diameter = 6:1 Purity (wt.%) Recovery (wt.%) Column height/diameter = 8:1 Purity (wt.%) Recovery (wt.%) C 57.8 B 31.0 A 11.1 2nd Fraction 1.2 90.5 1.6 1.1 7.6 0.7 0.3 3.5 0.2 71.2 2.2 21.1 0.9 7.7 0.5 88.4 1.4 7.0 0.8 3.3 0.6 87.8 1.2 8.7 0.5 3.4 0.2 86.6 3.4 5.4 0.7 2.2 0.8 Compound Column height/diameter = 4:1 Purity (wt.%) Recovery (wt.%) Column height/diameter = 6:1 Purity (wt.%) Recovery (wt.%) Column height/diameter = 8:1 Purity (wt.%) Recovery (wt.%) C 19.5 B 61.6 A 19.0 3rd Fraction 2.2 10.1 2.8 1.3 91.4 0.3 2.4 8.2 0.2 11.6 1.4 77.8 0.7 10.6 0.1 9.0 2.9 88.1 1.3 7.9 0.1 6.6 0.1 89.0 2.3 4.4 0.9 8.7 1.3 84.2 0.1 6.2 0.1 Compound Column height/diameter = 4:1 Purity (wt.%) Recovery (wt.%) Column height/diameter = 6:1 Purity (wt.%) Recovery (wt.%) Column height/diameter = 8:1 Purity (wt.%) Recovery (wt.%) C 21.1 B 20.2 A 58.8 3.3 10.9 0.1 11.4 1.6 88.7 3.5 9.8 1.2 3.2 13.5 0.7 1.1 76.7 3.4 10.0 1.3 10.1 2.7 87.2 1.2 4.0 0.4 7.2 1.7 88.7 1.4 5.9 0.0 8.4 0.5 85.4 1.0 a Average of three independent experiments. Table 2 Effect of CNSL to silica gel ratio on purity and recovery of compounds A, B and C in 1st fractiona. Compound CNSL/silica gel = 1:20 (w/w) Purity (wt.%) Recovery (wt.%) CNSL

11/silica gel = 1:50 (w/w)

Purity (wt.%) Recovery (wt.%) CNSL

11/silica gel = 1:100 (w/w)

Purity (wt.%) Recovery (wt.%) A 4.4 0.1 B 8.8 0.0 C 86.8 2.2 2.5 0.1 5.3 0.0 88.3 3.5 2.9 0.2 5.9 1.2 91.2 1.8 1.3 0.3 2.7 0.2 79.1 3.3 1.7 1.2 4.8 0.2 93.5 2.1 0.7 0.0 1.8 0.1 63.4 2.2 a Average of three independent experiments. Table 3 Effect of mobile phase composition on purity and recovery of compound A, B and C in 1st fractiona. Compound Pure methanol Purity (wt.%) Recovery (wt.%) Methanol/acetonitrile = 1:1 (v/v) Purity (wt.%) Recovery (wt.%) Pure acetonitrile Purity (wt.%) Recovery (wt.%) A 4.9 0.3 B 7.8 1.0 C 87.3 1.1 0.2 0.0 6.8 1.2 87.2 1.4 7.1 0.3 10.7 0.4 82.2 1.6 0.2 0.1 5.5 0.7 84.6 1.5 7.9 0.0 12.4 0.2 79.7 1.5 0.1 0.1 1.8 0.1 79.9 3.5 a Average of three independent experiments. recovery and reuse of solvent. The two most widely used organic solvents are acetonitrile and methanol because of their strong eluting abilities and UV transparent. In this work, pure methanol,

11a mixture of methanol and acetonitrile (1:1, v/v)

and pure acetonitrile were used to investigate the effect of mobile phase on purity and recovery of phenols. From Table 3, it can be seen that the purity of compound C in the first fraction decreased from 87.3% to 79.7% when the mobile phase was changed from methanol to acetonitrile, with a corresponding decrease in the recovery of compound C from 87.2% to 79.9%. This phenomenon is likely due to the effect of polarity of mobile phase. The lower the polarity of the solvent mixture, the higher its elution power is. Aside from polarity, Snyder and Kirkland [13] reported that mobile phase of low viscosity, such as methanol, is favored in order to maintain high column efficiency. Therefore, pure methanol was chosen as the mobile phase for further studies. 3.2. Two-step RP silica gel column chromatography Table 4 shows the fractionation results of CNSL obtained by the first-step column chromatography (column height to diameter ratio = 8:1, CNSL to silica gel ratio = 1:20, mobile phase = pure methanol). Compound C in the 1st fraction has a purity of 87.0% and a recovery of 87.0%, while compound B with a purity of 88.3% and a recovery of 85.7% was obtained in the 2nd fraction. In the 3rd fraction, compound A was collected with a purity of 87.9% and a recovery of 86.1%. A 2nd step column chromatography was conducted for achieving higher purity of phenols. Operation conditions for the second-step column chromatography are the same as those of the first step. As shown in Table 5, two-step column chromatography was successful in obtaining compound A, B and C with high purities and satisfactory recoveries. Compound C with 98.8% purity, compound B with 99.3% purity and compound A with 99.2% purity were obtained after the 2nd column chromatography. The overall recoveries of compound A, B and C are all about 81% which is only slightly smaller than the recoveries achieved by single step column chromatography (85% to 87%). This may be because when the eluted fractions were subjected to a second column chromatography, the retention time between two consecutive phenols were again lengthened, making it easier to purify a compound without sacrificing the recovery substantially. Table 4 Fractionation of CNSL obtained by single step RP silica gel column chromatography. Compound CNSL 1st Fractionb 2nd Fractionb 3rd Fractionb Content (wt.%) Content (wt.%) and recovery (%) Content (wt.%) and Recovery (%) Content (wt.%) and recovery (%) A B C Others 7.0 0.1 28.6 45.3 19.1 1.8 0.2 1.2 ND 1.2 0.0 (0.7 0.1) 98.8 1.1 (82.4 0.3) ND 0.5 0.1 (0.7 0.1) 99.3 1.3 (80.7 1.2) 0.2 0.0 (0.3 0.0) ND 99.2 1.1 (81.8 2.3) 0.8 0.1 (1.1 0.2) ND ND

14a Average of three independent experiments. b 1st, 2nd, 3rd fraction:

fractions which were obtained from the single step column chromatography of CNSL. Table 5 Fractionation of CNSL obtained by two-step RP silica gel column chromatography. Compound CNSL Fraction 1.1b Fraction 2.2c Fraction 3.3d Content (wt.%) Content (wt.%) and recovery (%) Content (wt.%) and Recovery (%) Content (wt.%) and recovery (%) A B C Others 7.0 0.1 28.6 45.3 19.1 1.8 0.2 1.2 ND 1.2 0.0 (0.7 0.1) 98.8 1.1 (82.4 0.3) ND 0.5 0.1 (0.7 0.1) 99.3 1.3 (80.7 1.2) 0.2 0.0 (0.3 0.0) ND 99.2 1.1 (81.8 2.3) 0.8 0.1 (1.1 0.2) ND ND

14a Average of three independent experiments. b Fraction

1.1: the first fraction obtained from the fractionation of 1st fraction of Table 4. c Fraction 2.2: the second fraction obtained from the fractionation of 2nd fraction of Table 4. d Fraction 3.3: the third fraction obtained from the fractionation of 3rd fraction of Table 4. Fig. 3. Result of HPLC analysis (Operation conditions for two-step RP silica gel column chromatography: column height to diameter ratio = 8:1,

8CNSL to silica gel mass ratio = 1:20 and methanol as mobile phase) and the

structure of (i) compound A (ii) compound B and (iii) compound C Fig. 3 shows the HPLC chromatograms of the purified compound A, B and C which has a retention time of 3.51 min, 2.81 min and 2.43 min, respectively. Since standards of anacardic acid, cardol and cardanol were unavailable, the tentatively identified compounds of these three phenols have to be confirmed by analyses including

15¹H and ¹³C NMR, FTIR, mass spectrometry and elemental analysis. The

characterization of compound A, B and C are summarized below: Compound A ¹³C NMR (CDCl₃, d): 13.779 (–CH₃), 22.643– 31.977 ((–CH₂–)14), 128.149 (C-4), 129.914 (C-6), 130.384 (C-3), 135.423 (C-5), 136.816 (C-2), 147.768 (C-1). ¹H NMR (CDCl₃, d): 0.846 (3H, CH₃), 1.243–1.619 (28H, CH₂), 6.675 (1H, H-5), 6.767 (1H, H-4), 6.882 (1H, H-6), 7.240 (1H, OH), 7.343 (2H, H-2). IR (KBr): 589, 712, 819, 904, 987, 1214, 1247, 1304, 1449, 1647, 2855, 2925, 3009 cm⁻¹. Elemental analysis found: C, 82.67%, H, 11.90%, N, 0.22%, O, 5.21%. m/z: 304.2. Compound B ¹³C NMR (CDCl₃, d): 14.076 (–CH₃), 27.197– 31.959 ((–CH₂–)14), 126.802 (C-4), 127.569 (C-6), 130.112 (C-5), 136.810 (C-2), 146.086 (C-3), 147.655 (C-1). ¹H NMR (CDCl₃, d): 0.894 (3H, CH₃), 1.245–1.599 (28H, CH₂), 6.223 (2H, OH), 6.858 (1H, H-2), 7.331 (2H, H-4, H-6). IR (KBr): 584, 716, 827, 910, 994, 1162, 1213, 1245, 1303, 1452, 1645, 2856, 2927, 3010 cm⁻¹. Elemental analysis found: C, 78.68%, H, 11.25%, N, 0.20%, O, 9.87%. m/z: 320.1. Compound C ¹³C NMR (CDCl₃, d): 14.105 (–CH₃), 27.201– 32.754 ((–CH₂–)14), 96.113 (heteroaromatic substitution), 126.824 (C₆H₅–), 127.590 (C-5), 129.293 (C-3), 130.381 (C-4), 134.963 (C-1), 136.837 (C-6), 156.710 (C-2), 163.567 (–C(=O)OH). ¹H NMR (CDCl₃, d): 0.873 (3H, CH₃), 1.263–1.781 (28H, CH₂), 6.601 (1H, OH), 7.240 (1H, C(=O)OH), 6.717 (1H, H-4), 6.838 (1H, H-3), 7.310 (1H, H-5). IR (KBr): 763, 1038, 1210, 1351, 1449, 1614, 2928, 3368 cm⁻¹. Elemental analysis found: C, 75.9%, H, 10.33%, N, 0.76%, O, 13.01%. m/z: 348.8. Elemental analysis, NMR spectra, IR spectra and MS analysis confirmed the structure of all compounds reported. The compound characterizations determined that compound A, B and C have the structure as depicted in Fig. 3. A is 3-pentadecyl phenol (C₂₁H₃₆O), an isomer of cardanol, and B is

6-pentadecyl resorcinol (C₂₁H₃₆O₂), an isomer structure of cardol,

while C is 6-pentadecyl salicylic acid (C₂₂H₃₆O₃), an isomer anacardic acid. The results are in agreement with those of Kim et al. [15] and Maia et al. [16]. 4. Conclusions A two-step RP silica gel column chromatography was successfully applied to purify isomers of anacardic acid, cardanol and cardol. The proper conditions needed to obtain these results are as follows: CNSL to silica gel mass ratio of 1:20, column height to diameter ratio of 8:1 and methanol as mobile phase. Under these conditions, 6-pentadecyl salicylic acid (C₂₂H₃₆O₃, a saturated isomer of anacardic acid) with 98.8% purity and 82.4% recovery, 5-pentadecyl resorcinol (C₂₁H₃₆O₂, a saturated isomer of cardol) with 99.3% purity and 80.7% recovery, and 3-pentadecyl phenol (C₂₁H₃₄O, a saturated isomer of cardanol) with 99.2% purity and 81.8% recovery were obtained.

16 Acknowledgements This work was supported by Ministry of Science and Technology of Taiwan (NSC 98 -2221-E-

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1 et al. / Journal of the Taiwan Institute of Chemical Engineers 45 (2014) 2187–2193
M. Yuliana et al. / Journal of the Taiwan Institute of Chemical Engineers 45 (2014)

2187–2193 2189 2190 M. Yuliana

1 et al. / Journal of the Taiwan Institute of Chemical Engineers 45 (2014) 2187–2193
M. Yuliana et al. / Journal of the Taiwan Institute of Chemical Engineers 45 (2014)

2187–2193 2191 2192 M. Yuliana

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2187–2193 2193